



INSTALL INSERTS USING DIAGRAM ABOVE.
DO NOT TORQUE BOLTS UNTIL ALL INSERTS ARE INSTALLED.
TORQUE SPEC FOR SUBFRAME BOLTS ARE 83FT/LBS.

EXAMPLE SHOWS PROPER INSERT PLACEMENT.
DO NOT REMOVE FROM PACKAGE UNTIL PREPARED TO INSTALL.
INSERTS ARE PACKAGED IN THIS ORDER:
LEFT TO RIGHT: AA, BB, CC, DD