



MR2 Flat Bottom Panels

Install time: 2 to 3 hours

Tools:

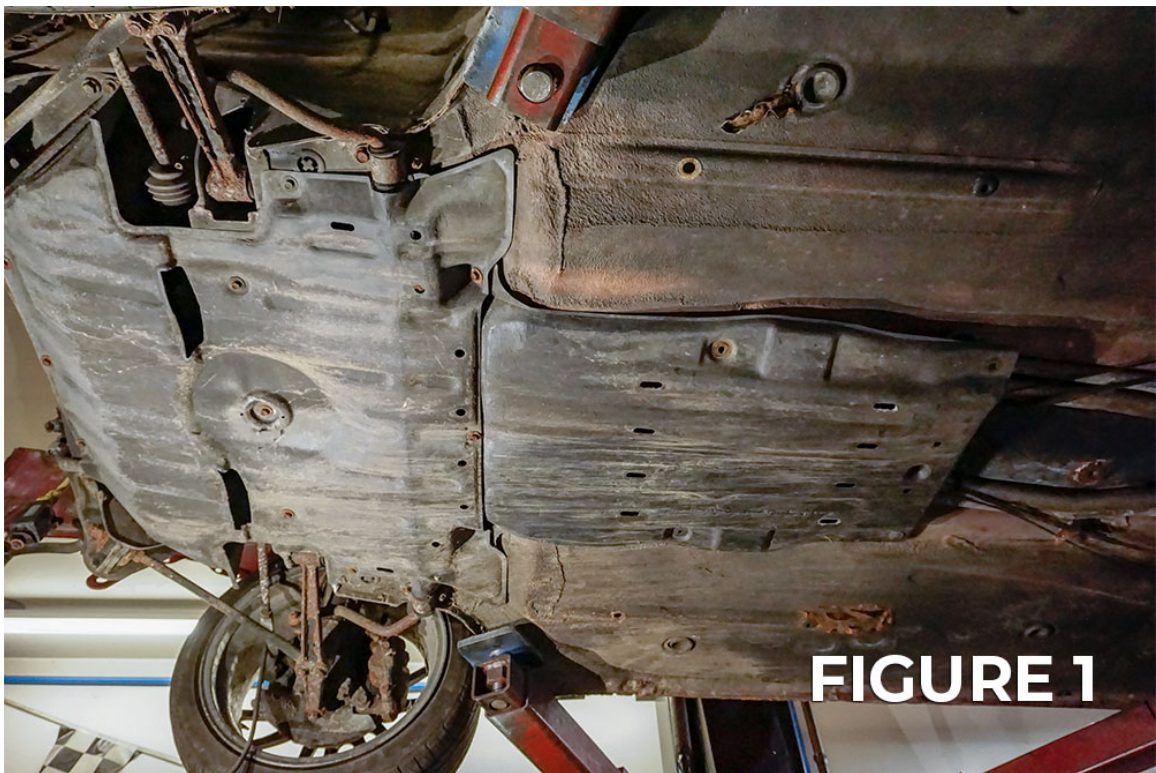
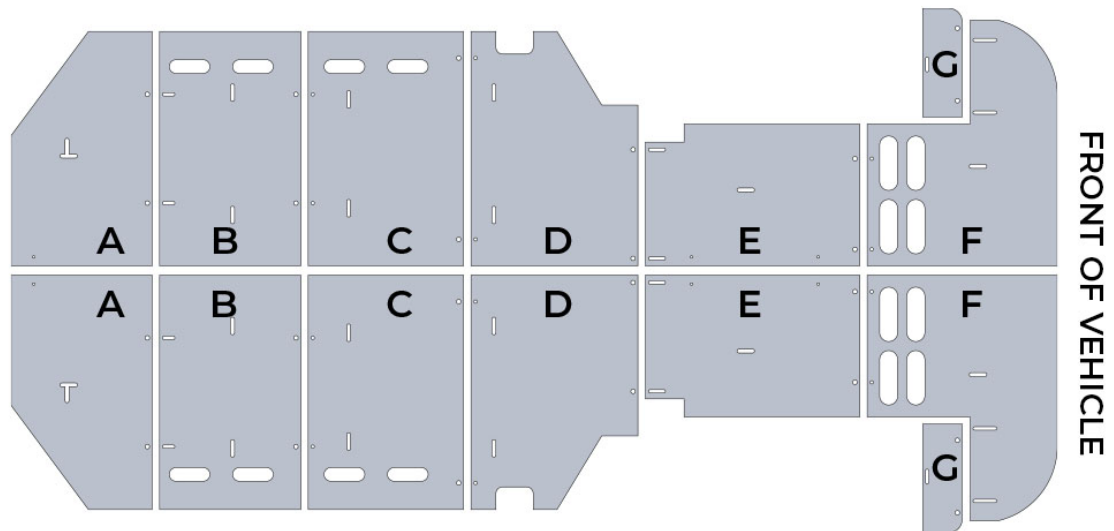
- Socket driver
- 10mm socket
- 7/16" socket

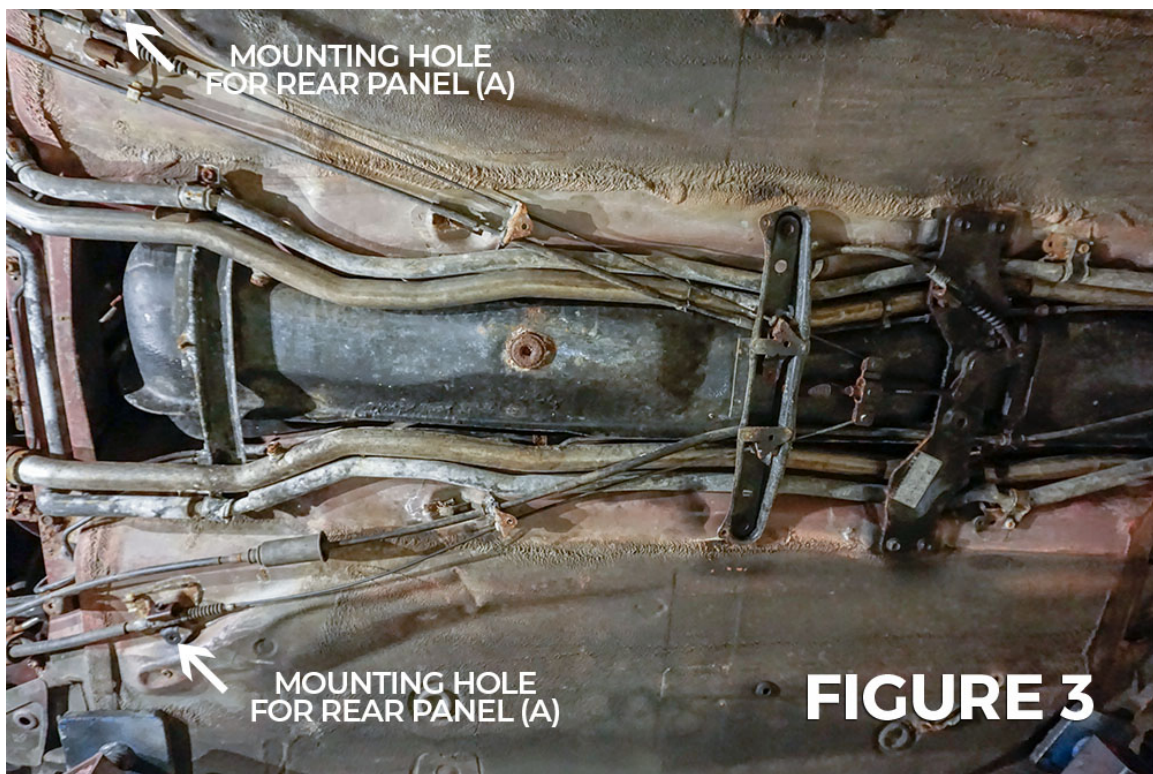
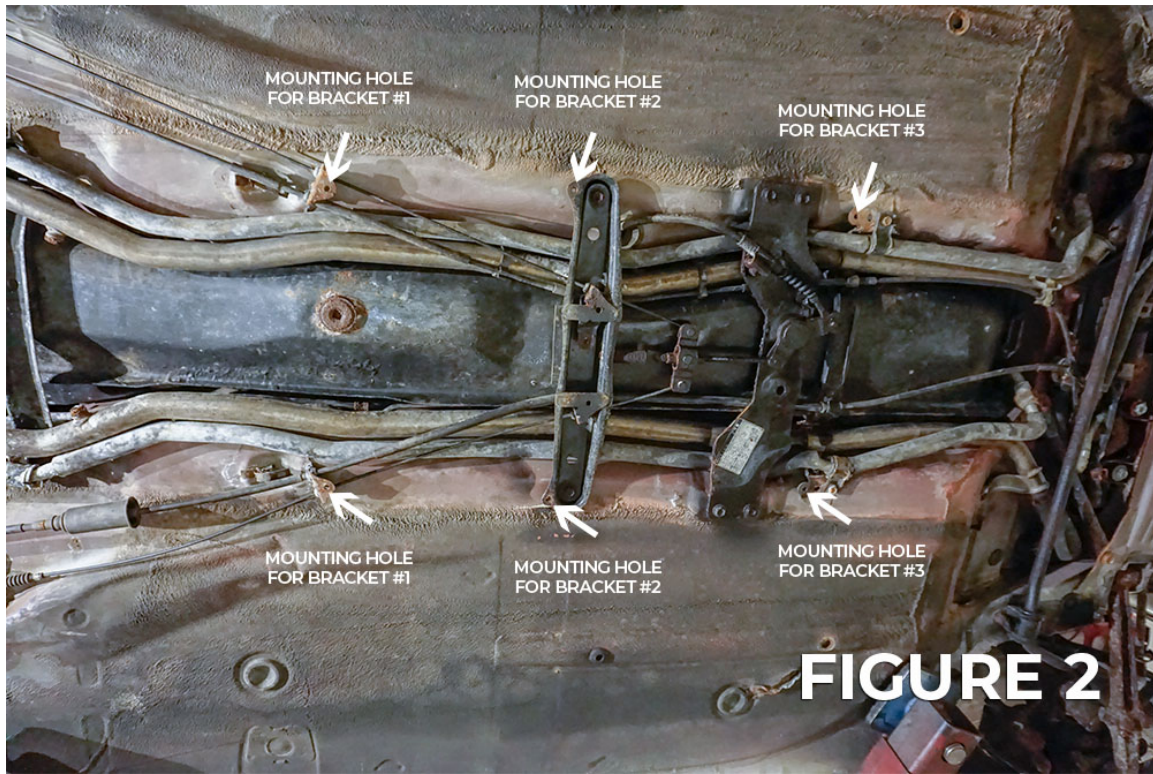
Tip: A lift is highly recommended for installation.

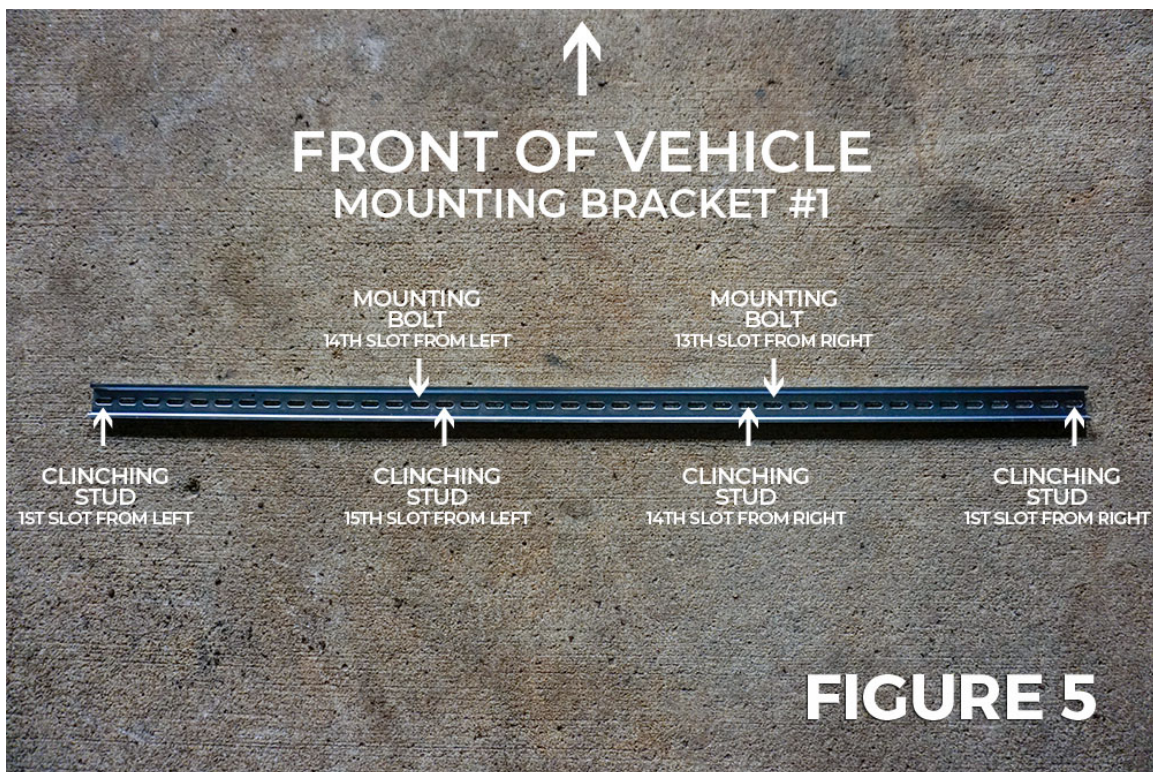
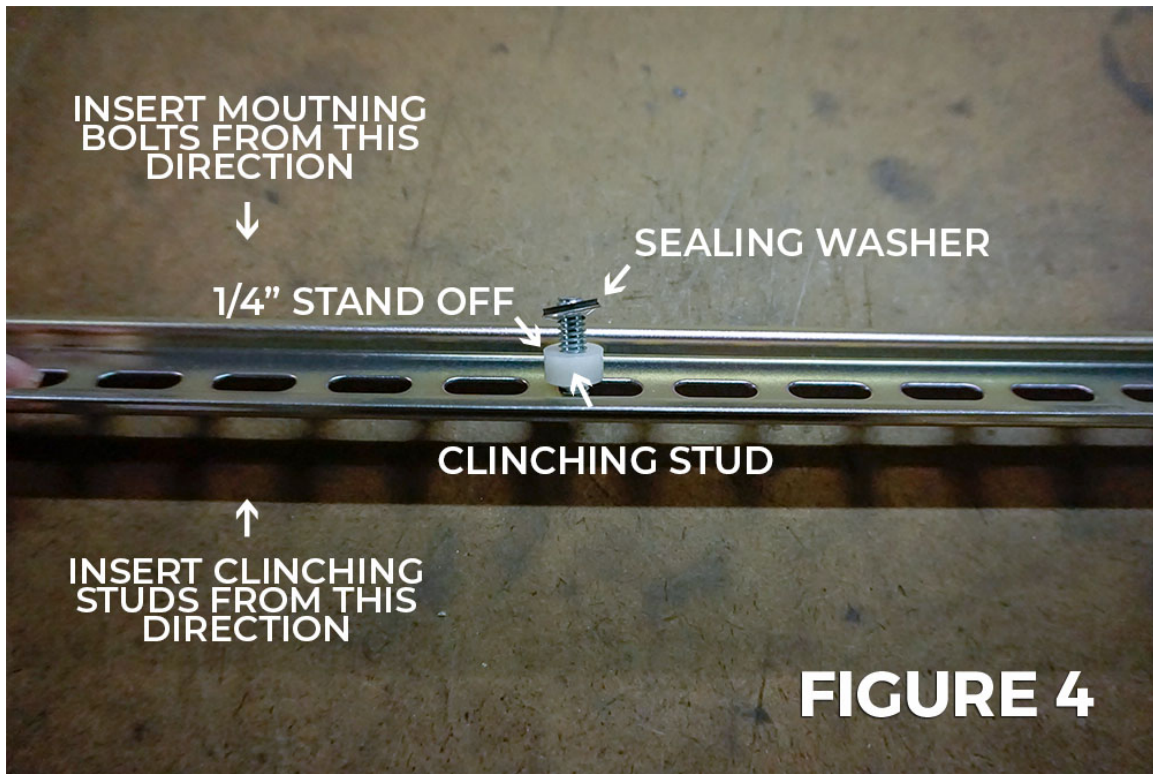
Instructions:

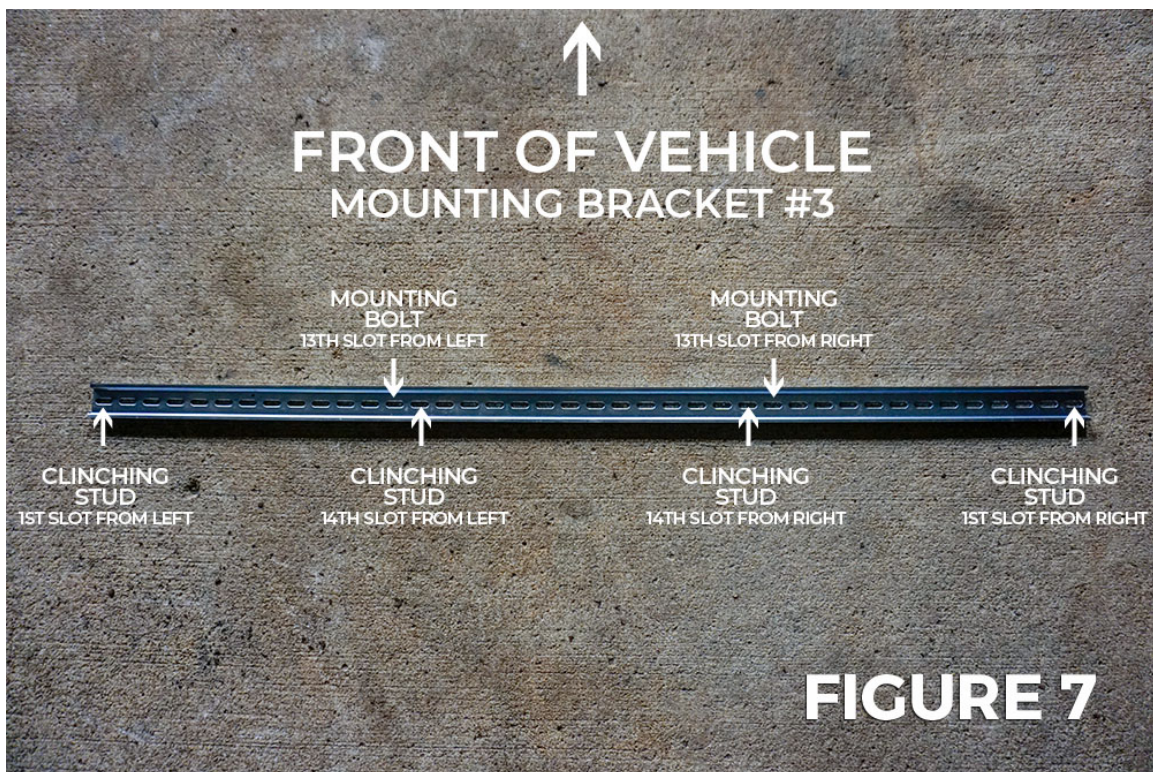
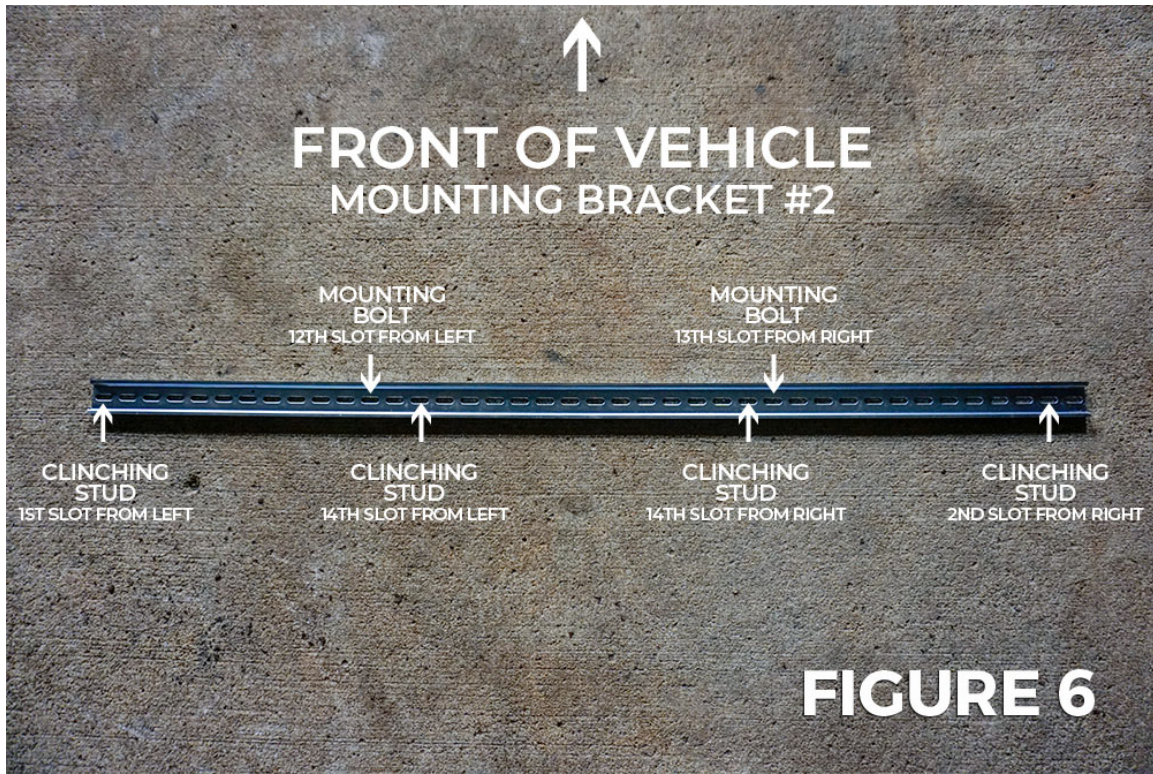
1. Remove OEM under panels. Please follow OEM Toyota MR2 service manual for correct procedure. (Fig 1)
2. Locate mounting bracket and rear panel mounting locations. Be sure to check for broken bolts and remove if necessary. (Fig 2 & 3)
3. Assemble and install mounting brackets with supplied hardware. NOTE: Install clinching studs before mounting the brackets to vehicle. (Fig 4 - 9)
4. Attach U-Nut to each panel. Apply approximately 1" of foam tape on opposite sides of U-Nuts. (Fig 10)
5. Install rear panels (A) with supplied hardware. To allow for adjustment, do not tighten panels. (Fig 11 & 12)
6. Take note of panel interlocking method and how to secure panels to mounting brackets with supplied hardware. (Fig 13 & 14)
7. First, secure B panels to mounting bracket #1, then secure to A panels. Again, to allow for adjustment, do not fully tighten panels. (Fig 15)
8. Secure C panels to mounting bracket #2, then secure to B panels. Do not fully tighten panels.
9. Secure D panels to mounting bracket #3, then secure to C panels. Do not fully tighten panels.
10. Install flat brackets across E panels using 1/4"-20 3/4" bolt, 1/4" loc washer, 7/8" washer and 1/4"-20 flange nut. Brackets should mount above panels, facing vehicle.
11. Secure E panels to mounting point using supplied hardware, then secure to D panels. Do not fully tighten panels. (Fig 16 & 17)
12. Slide F panels into front bumper lip, secure panels to mounting point, then secure to E panels. (Fig 18 & 19)
13. Install G panels and secure to fender liner.
14. Install flat bracket across A panels. Adjust spacing between the panels and tighten all panels.
15. Installation complete. (Fig 20)

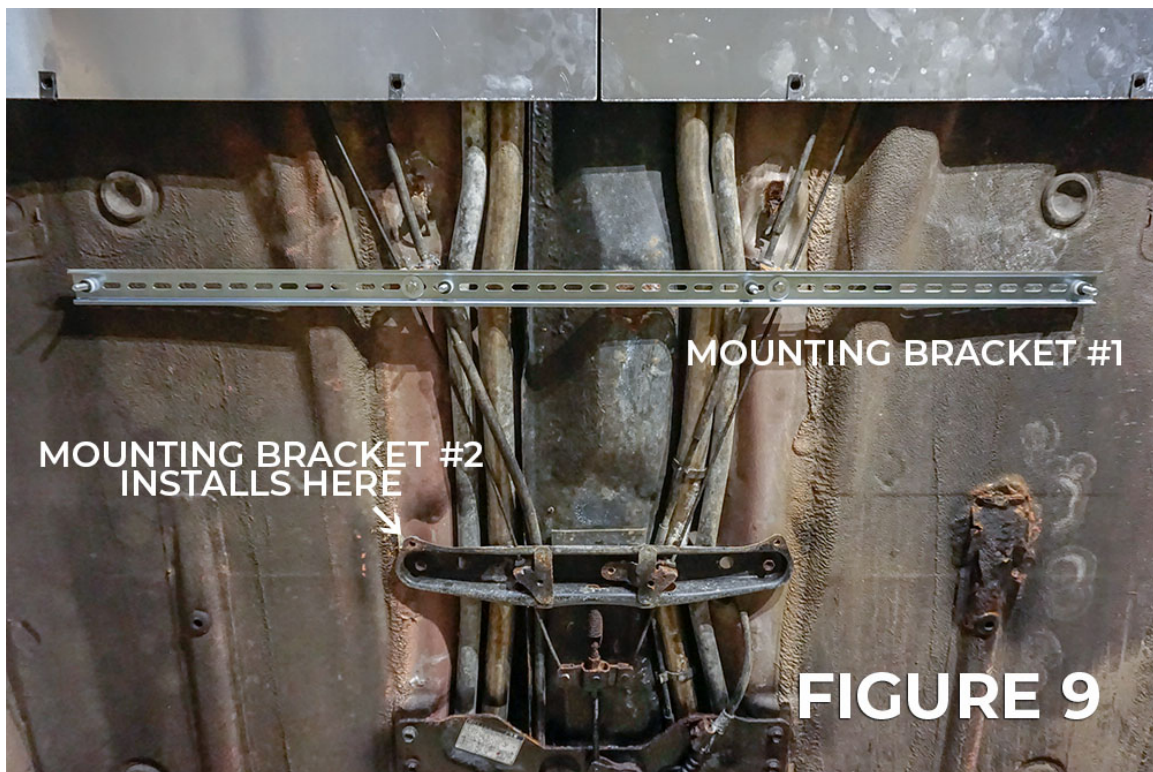
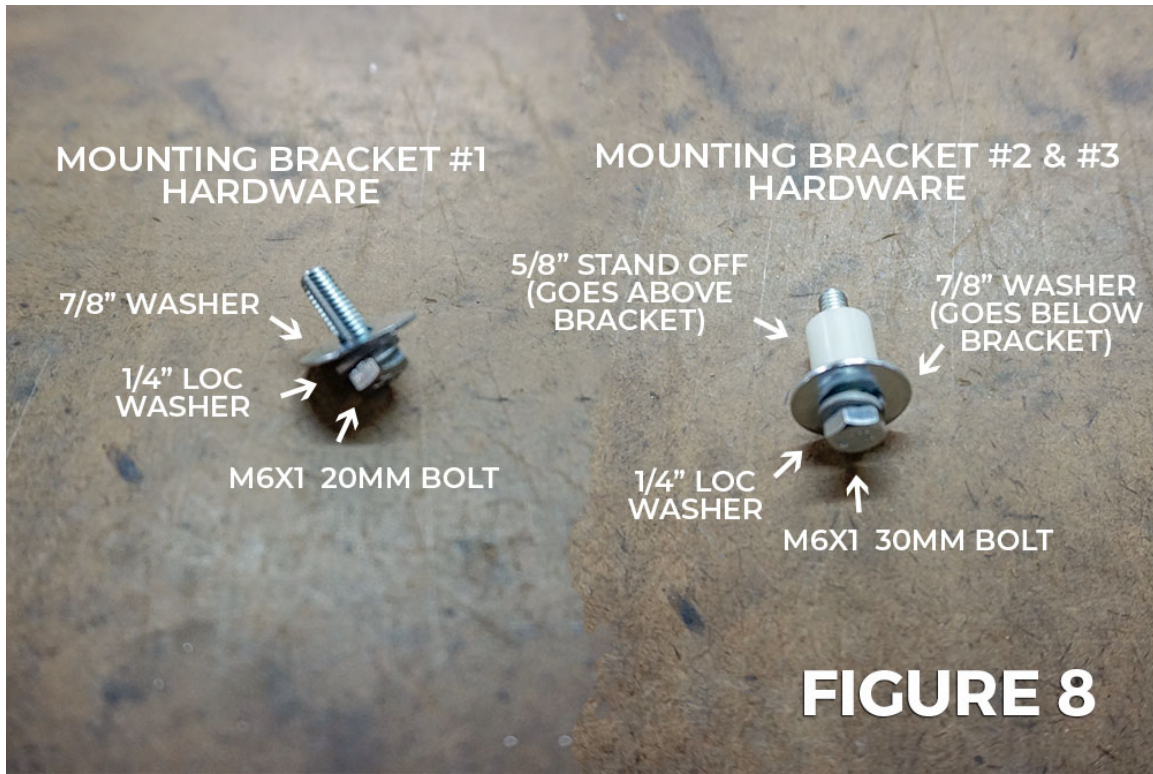
Questions, comments, or concerns? Email tech@racerxfabrication.com.

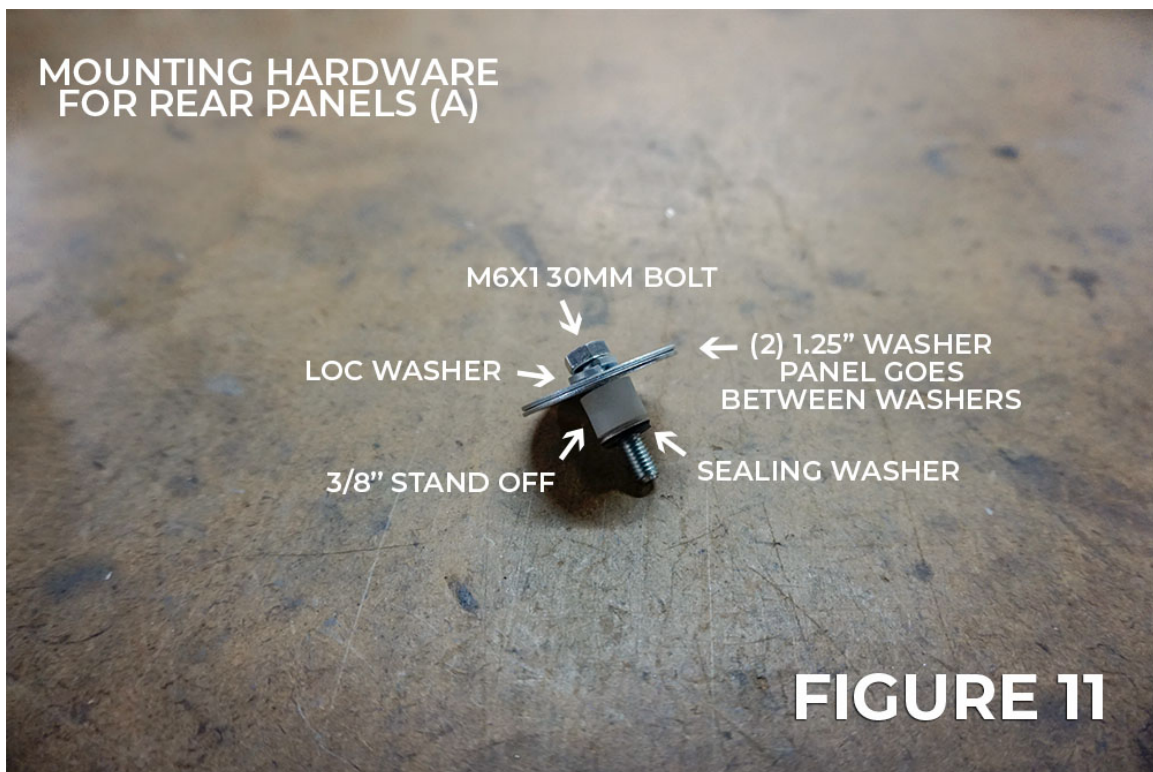
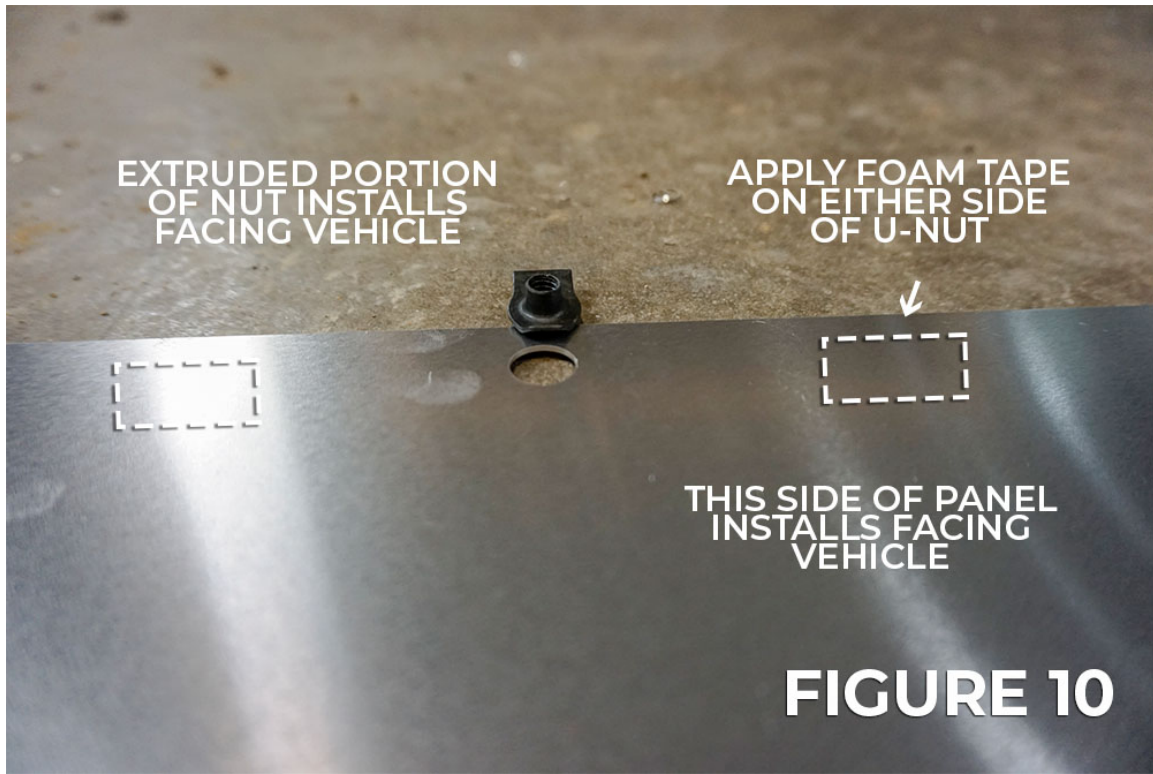


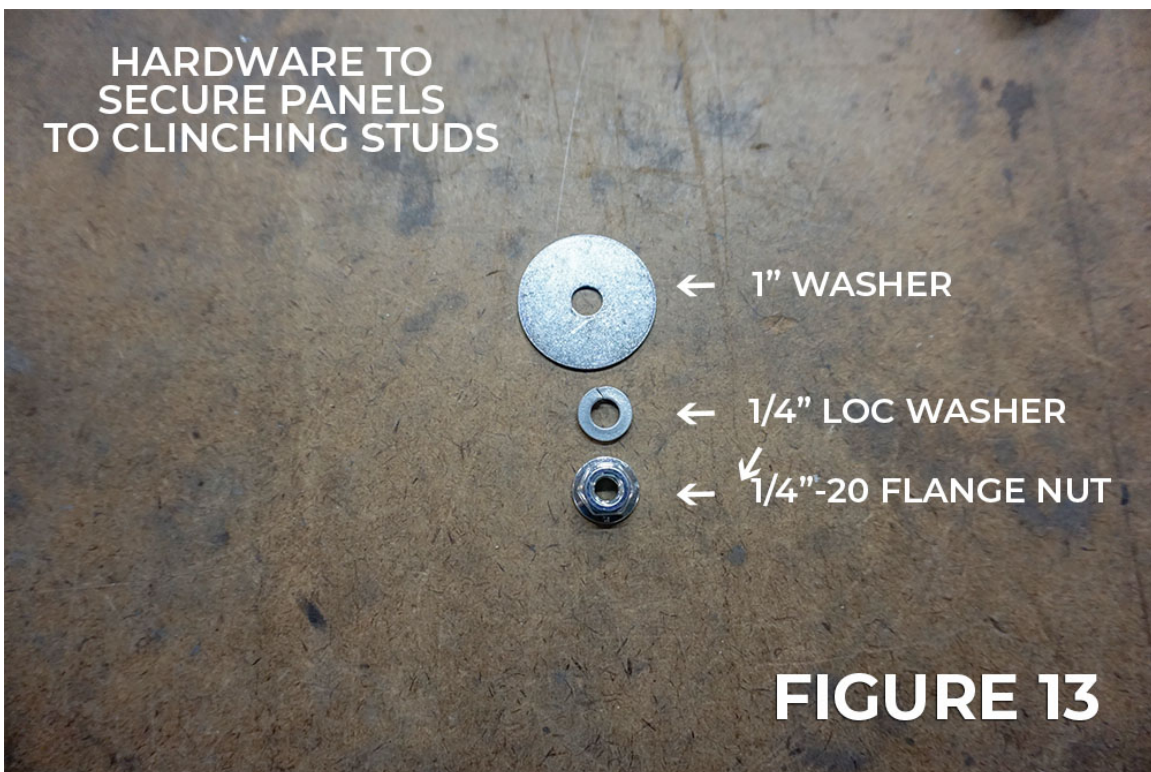
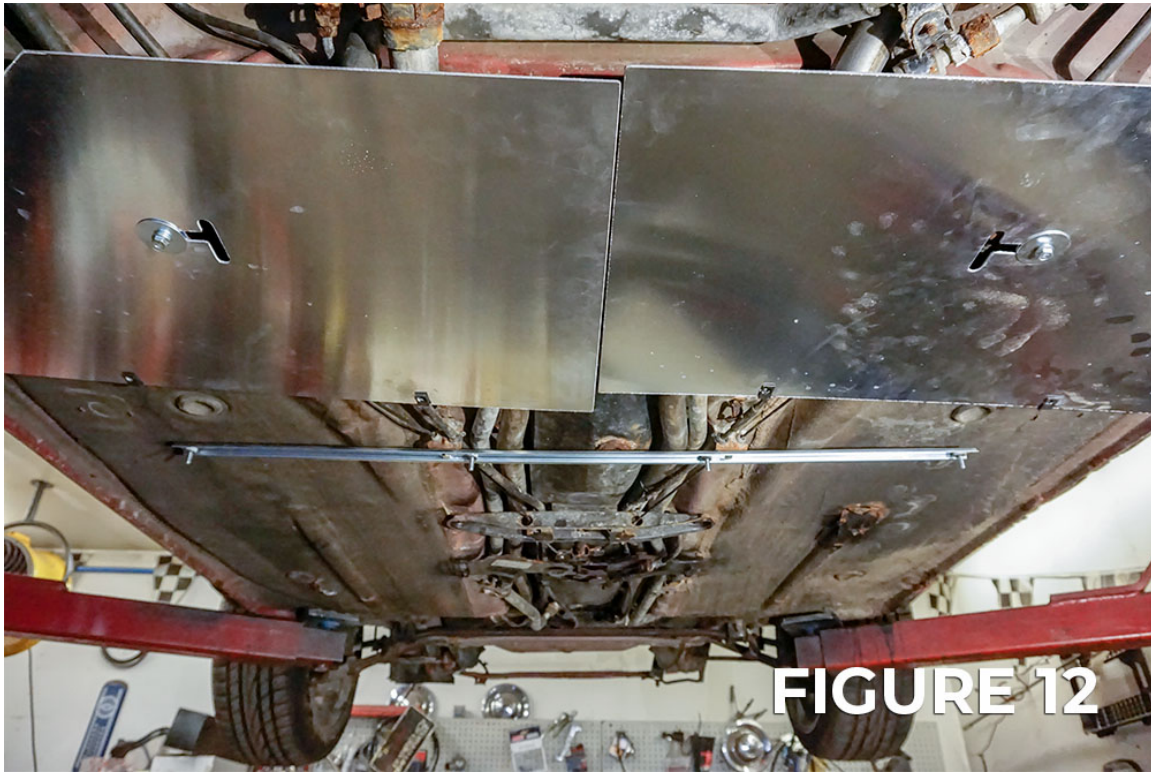


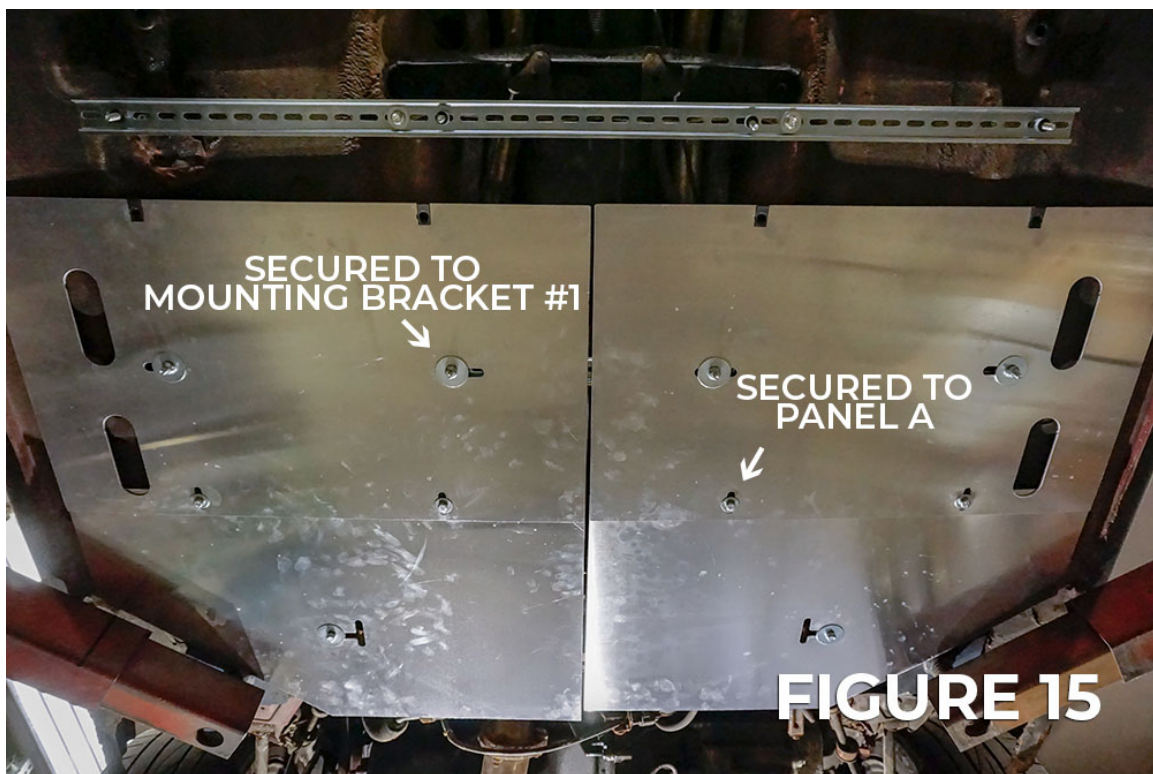
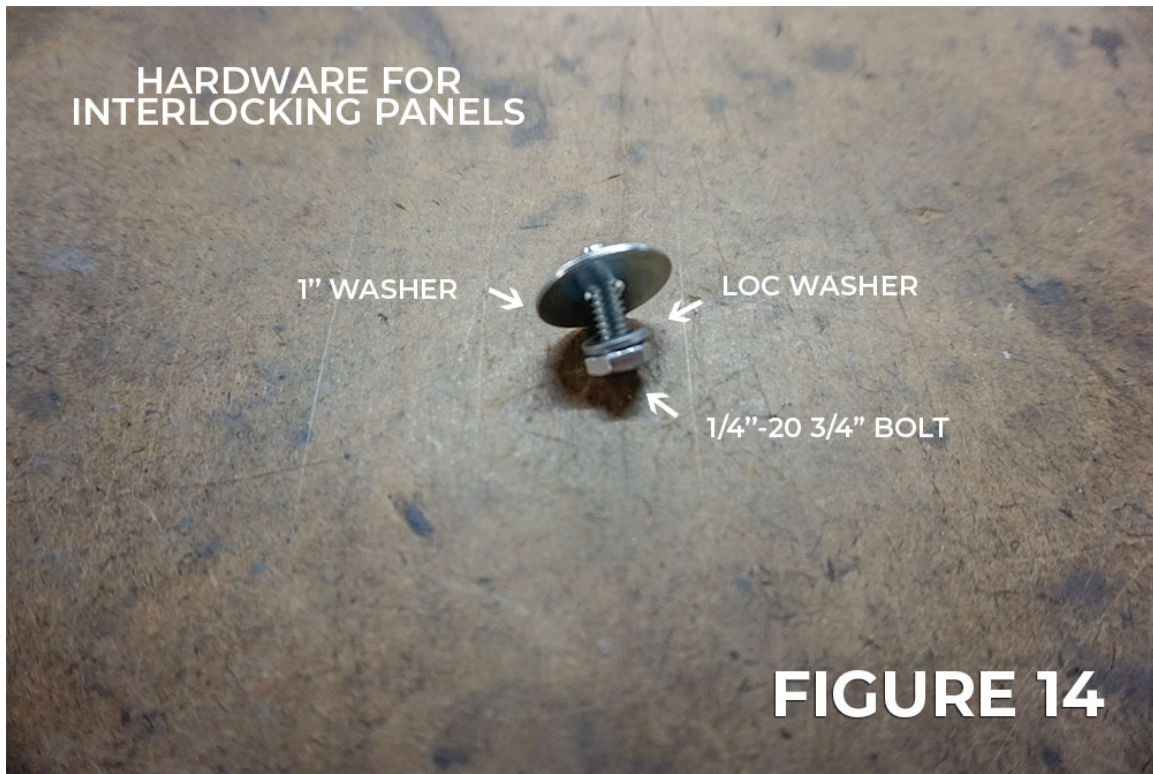


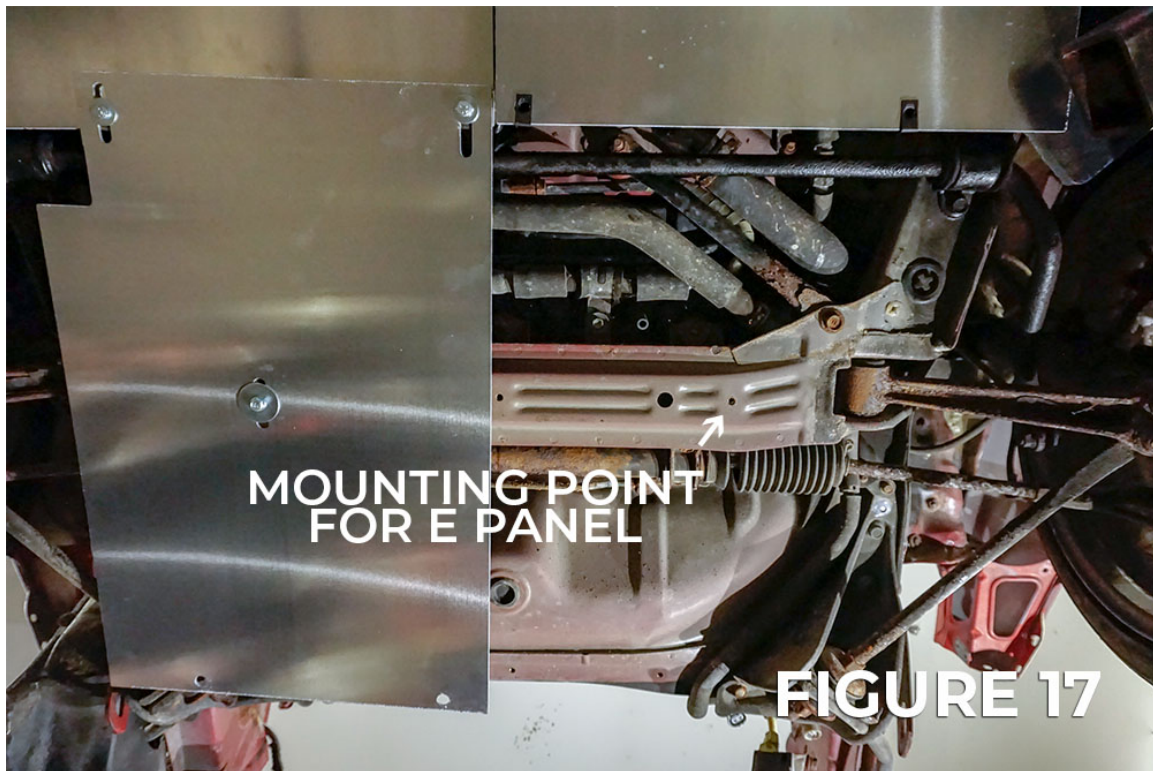
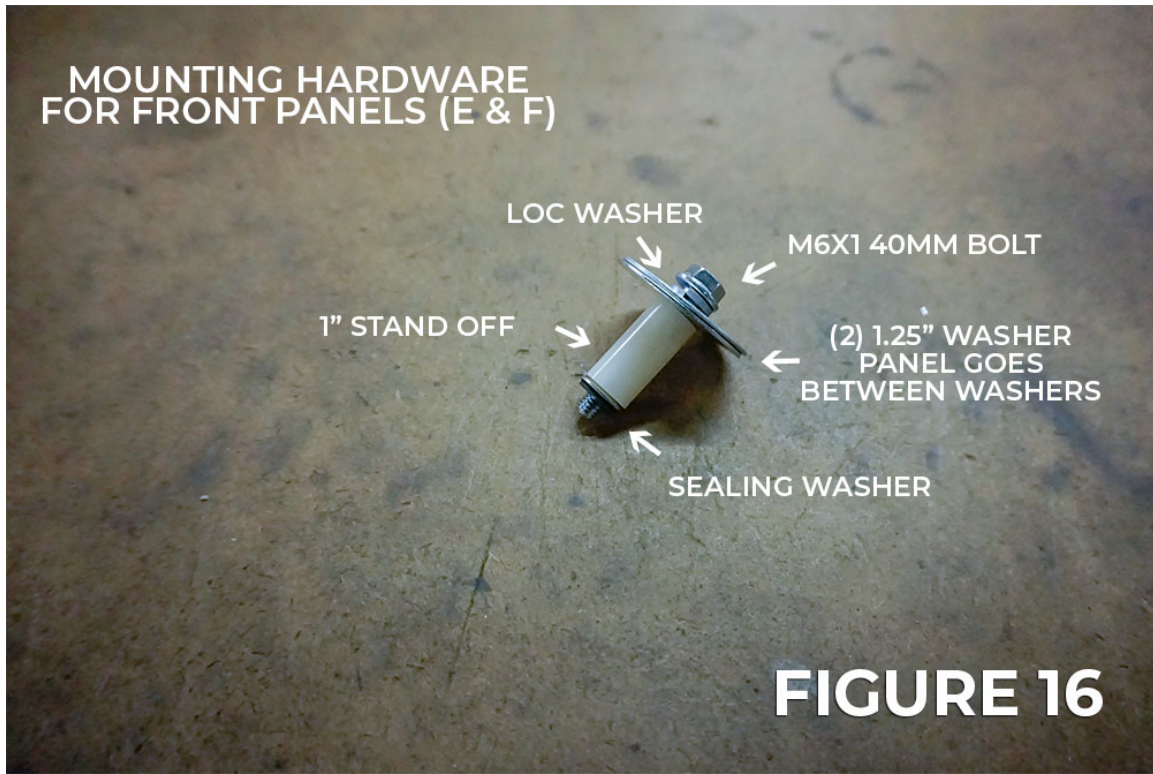


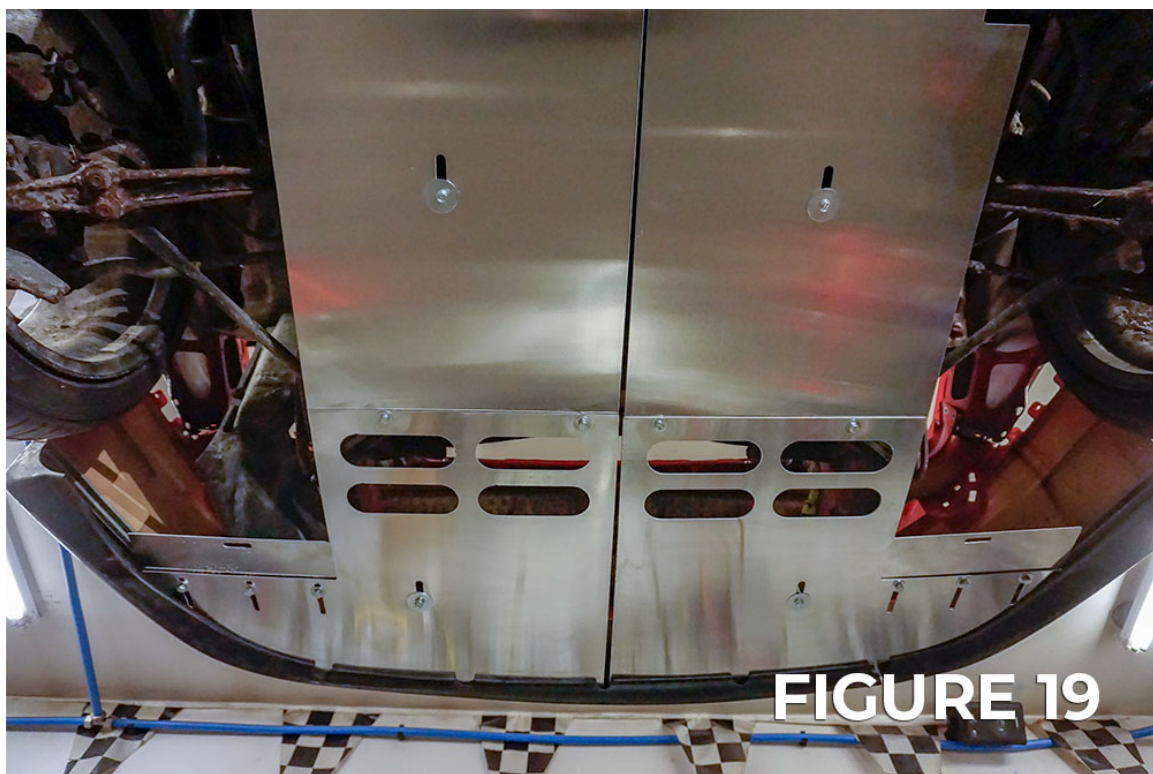
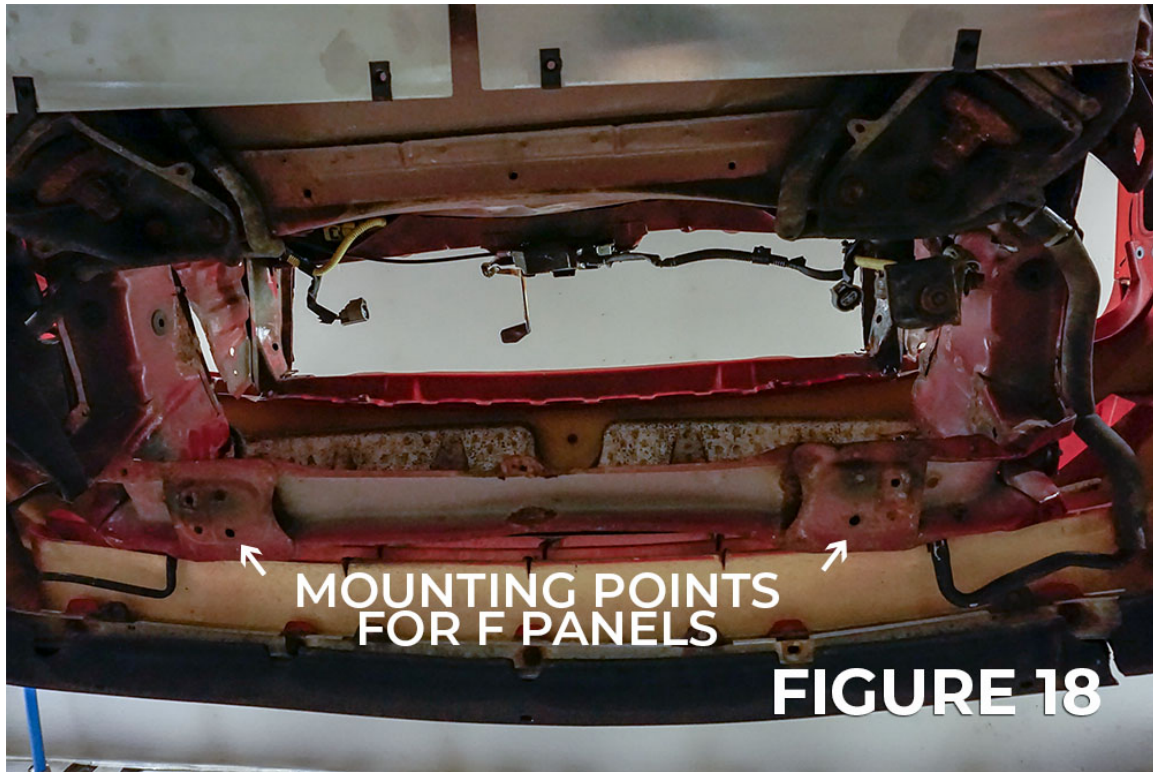












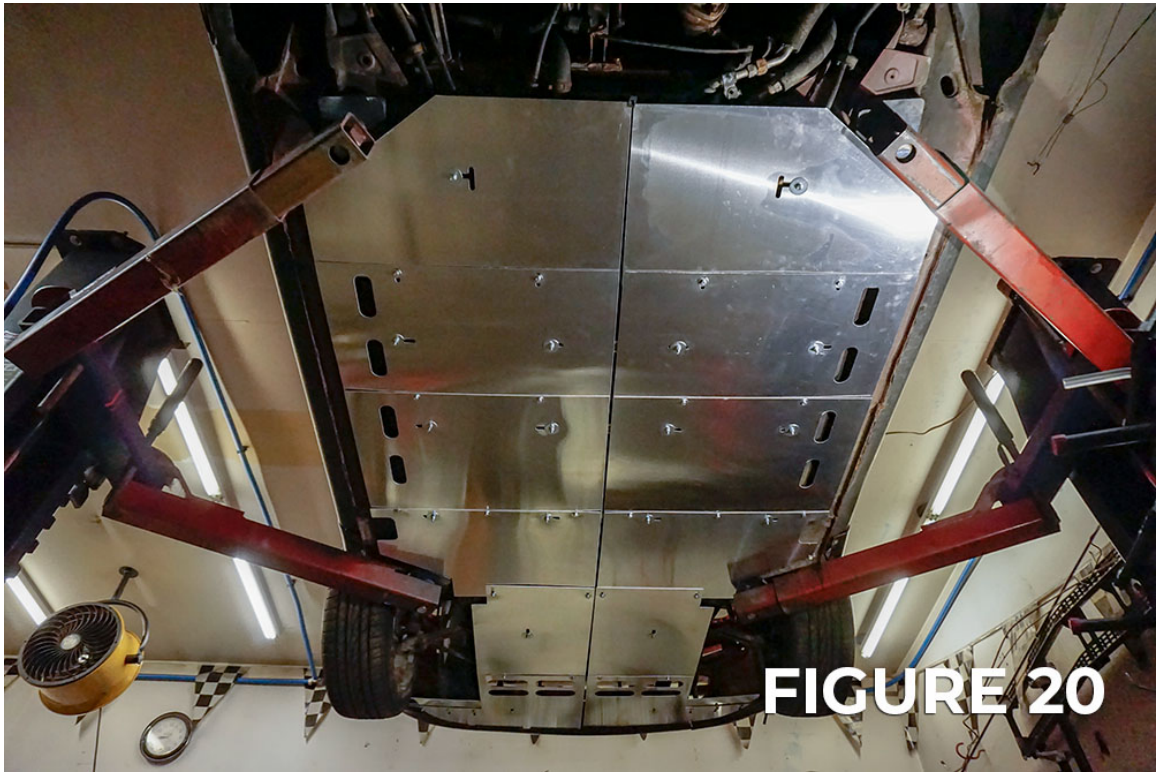


FIGURE 20