



1991 - 1999 Toyota MR2 (E153 Transmission Only)  
**E153 TRANS LINKAGE BUSHINGS**  
*INSTALLATION GUIDE* PART NO. RXF-011404

**INSTALL TIME:** 15 to 30 minutes

**DIFFICULTY LEVEL:** 1

**TOOLS NEEDED:** socket driver  
12 mm socket  
14 mm socket



1. Using 14 mm socket, remove two bolts holding the starter in place. Remove the starter.  
(Fig 1 and Fig 2)



Figure 1

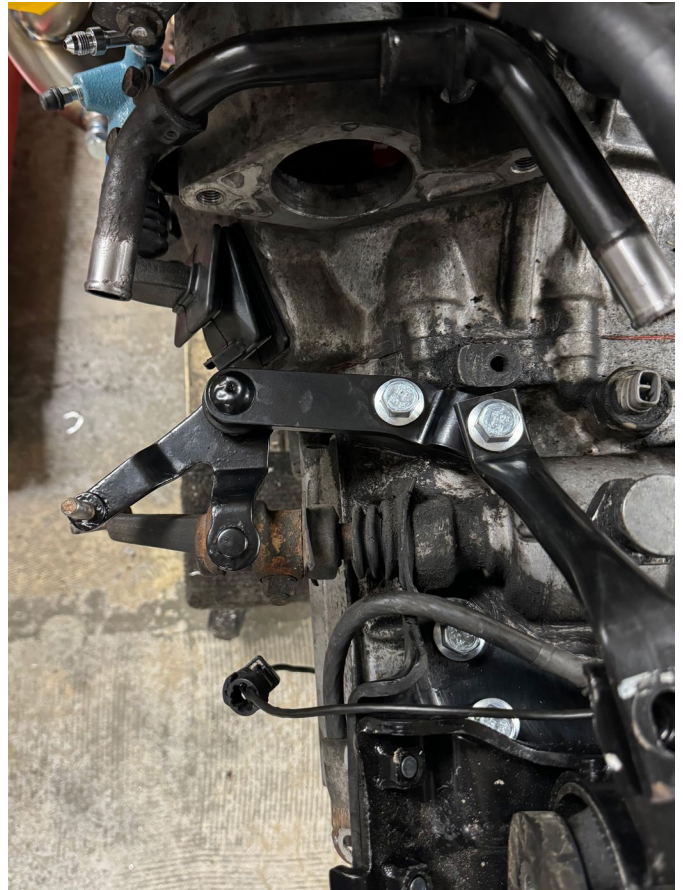


Figure 2

2. Using a 14 mm socket, remove the two bolts and the linkage from the transmission. Remove dust boot from linkage. (Fig 3 and Fig 4)



Figure 3



Figure 4

3. Using a 12 mm socket, remove nut and washer. Remove plastic bushings. (Fig 5, Fig 6 and Fig 7)



Figure 5



Figure 6



Figure 7

4. Install the bronze bushings and reassemble. (Fig 8, Fig 9 and Fig 10)



Figure 8



Figure 9



Figure 10

5. Reinstall linkge and starter. (Fig 11 and Fig 12)



Figure 11



Figure 12