



## FR-S / BRZ / GT86 Oil Pan

**Install Time:** 1 to 2 hours

**Oil pan requires removal of the following components:**

**OEM under tray**

**OEM exhaust manifold**

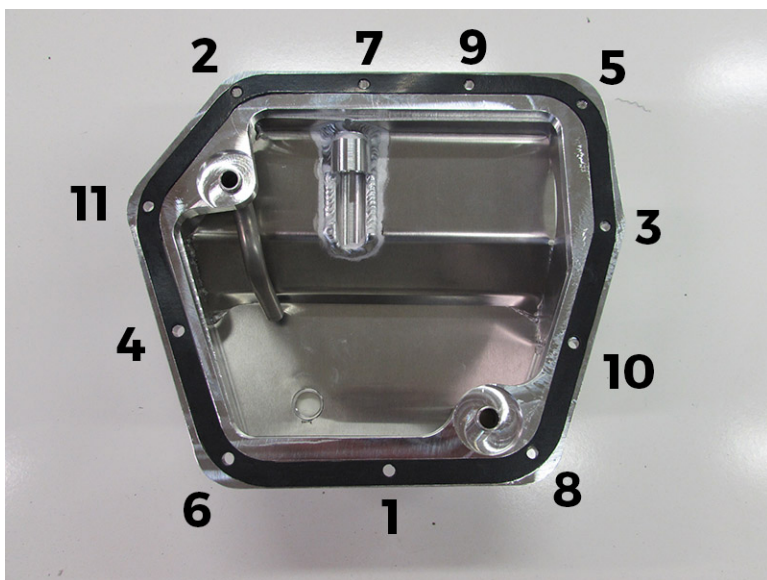
**Partial removal of OEM exhaust system**

**OEM oil pan**

Please follow the OEM service manual to remove these components.

### **Installation Tips:**

1. Make sure Viton gasket is properly seated in machined groove.
2. Following torque sequence below, use 2 step torque process.
3. Torque to 50 inch/lbs, then to 100 inch/lbs.
4. Use 1/4" socket driver extension to access bolts toward rear of vehicle.
5. Do not use Teflon tape on NPT oil return fitting or plug, use pipe thread compound or paste.



Questions, comments, or concerns?  
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